## Blind Pressure \& Differential Pressure Switches

GENERAL has been designing \& manufacturing reliable, high quality diaphragm type blind pressure switches to suit to most of the industrial applications for accurate control of the process equipments. Rigorous and continuous tests are conducted for design and quality conformance.


## Application Area:

Safety, Alarming \& Tripping of following systems

- Compressors, Pumps
- Turbines, Generators
- Boilers, etc...
- Fluid Power/Hydraulics
- High/Low Limit level staging functions.


## BLIND DIFFERENTIAL PRESSURE SWITCH

## Application Area:

Loss of pressure due to choking

- Across Filters
- Across Blowers
- Across Orifice Plates, Nozzle \& Venturi

■ Across water steam interface in boilers etc...




Blind Differential Pressure Switch (Flameproof)

## Specifications

Standard<br>Repeat Accuracy<br>Scale Accuracy<br>Static pressure<br>Ambient Temp<br>Process Temp<br>Set Point<br>High Voltage Strength<br>Insulation Resistance<br>Intrinsic Safety<br>\section*{Mounting}<br>Enclosure

BS-6134:1991
$+/-0.5 \%$ FSR
$+/-3 \%$ FSR
Generally Static pressure provided $150 \%$ FSR, on request maximum Static pressure of $100 \mathrm{Kg} / \mathrm{cm}^{2}$ can be offered for screwed type process connection, shift of $+/-2 \%$ in set point will be observed after pressure falls from Static pressure. For Flanged type connection maximum Static pressure can be $150 \%$ FSR or as per Flange rating whichever is higher.
$(-) 20^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$
$(-) 20^{\circ} \mathrm{C}$ to $170^{\circ} \mathrm{C}$ for SS wetted parts with Teflon Seal
Adjustable from 20 to $80 \%$ for better performance.
Withstands 0.5 KV between open contact for $1 \mathrm{Sec} \& 2 \mathrm{KV}$ between terminals and earth for one minute.
$>10 \mathrm{M} \mathrm{Ohms}$ at 500VDC
Switches are classified as Simple Electrical Apparatus as per BS-5345 and suitable to be used in intrinsically safe equipments/systems without certification. Surface mounting /Pipe/Field.
Weatherproof IP67 / Flameproof IIA, IIB, IIC

## Notes:

1. Gr.IIA \& IIB T6 as per IS 2148-2004 (IEC-60079:2001) \& W/p to IP 66 as per IS12063-1987 (equivalent to NEC CL.1,Gr.C \& D.)
2. Gr.IIC,T6 as per IS 2148-2004(IEC-60079:2001) \& W/p to IP66 as per IS12063-1987 (equivalent to NEC CL.1, DIV.1, Gr.A \& B.)
3. Weatherproof enclosure is effective only if all entries and joint faces are properly sealed. Flameproof enclosure is weatherproof only if cover ' O ' ring is retained in position and proper flameproof cable gland is used. It is recommended to procure cable glands along with flameproof instruments to avoid neglect of it while installation.
4. Accuracy \& repeatability are one and the same for all blind differential pressure switches. A shift of $\pm 2 \%$ may be observed in set point when pressure falls from full static pressure. Settings will also shift with varying temperature.
5. The instrument is calibrated in the mounting position depicted in the drawing. Hence mounting in any other direction will cause a minor range shift, especially in low and compound ranges.

## Blind Pressure \& <br> Differential Pressure Switches

6. A pressure switch is a switching device and not a measuring instrument - even though it has a scale to assist setting. For this reason, Test Certificates will not contain individual ON-OFF switching values at different scale readings. Maximum differential obtained alone will be declared, besides other specifications.
7. Switching differentials furnished are nominal maximum values under test conditions at mid-scale and will vary with range settings and operating conditions.
8. On \& off setting should not exceed the upper or lower range of the span.
9. Ambient temperature range: All models are suitable for operating within a range of ambient temperature from (-) $20^{\circ} \mathrm{C}$ to $(+) 70^{\circ} \mathrm{C}$ provided the process fluid does not freeze within this range. Below $0^{\circ} \mathrm{C}$, precautions should be taken in humid atmospheres to prevent frost formation inside the instrument from jamming the mechanism. Occasional excursions beyond this range are possible but accuracy might be impaired. The microswitch is the limiting factor which should never exceed the limits (-) $25^{\circ} \mathrm{C}$ to (+) $80^{\circ} \mathrm{C}$.
10. Fluid Temperature: A pressure switch connected to the main pipe is not subjected to the flow and therefore is not fully exposed to the fluid temperature. Use of adequate length of impulse piping will greatly reduce excessive heating of the sensing element. For e.g., connection of 7.5 cm of 12 mm dia impulse piping will reduce water temperature of $100^{\circ} \mathrm{C}$ to $65^{\circ} \mathrm{C}$ at an ambient temperature of $50^{\circ} \mathrm{C}$.
11. Ensure that impulse pipe work applies no stress on sensing element housing and use spanners to hold pressure port / housing when connections are made.
12. Select the range of the instrument such that the set value lies between 35 to $65 \%$ of the FSR.
13. Scale Markings are for guidance only. Set the correct set value against precision master gauge.


Blind Pressure Switch (Flameproof)

## Features and Benefits

Complete Product
Line
Robust Construction

Instrument Quality

## Wetted Parts

## Snap-Action

Electrical Switching

## Field Adjustable

## Cost Effective

Built-In Quality
Service

Delivery

Standard models and customized specials cover pressure range from 760 mm Hg VAC to $350 \mathrm{~kg} / \mathrm{cm}^{2}$.

Rugged, high-cycle rate tolerance, long life, not critical to vibration, high overrange and proof pressures, excellent corrosion resistance to hostile environments.

High resolution of Set Points, high repeatability, narrow dead band, negligible temperature effect.
Wide selection materials, process connection configurations and sizes. Optional "fire-safe" pressure sensor.

Wide selection UL Listed and CSA Certified switching elements for AC
and DC service. Optional "hermetically sealed" capsule for hazardous and hostile environments.

Self-locking adjustment, no special tools required.
No-charge factory calibration.
Simple and fast installation without special tools, long service life, no required periodic service or spare parts.

Rigid quality standards maintained from raw material to finished product.
Factory sales engineers and area SOR representatives provide effective and prompt worldwide service.

Routine shipments 7 to 10 working days. Emergency shipments via same day air.

## Blind Pressure \& Differential Pressure Switches

## Ordering Code (How to order)

| GF | SS | 010 | W | 103 | WGE | SX | 86S | IK | P |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Type | Series | Range | Endosure Type | Swith Type | conduit Entry | Sensor | Process Connection | Switch Activation | Accessorie |


| GF | BPS with fixed switching differential (select from Table I) |
| :--- | :--- |
| SS | BPS with Metal diaphragm (select from Table II) |
| 010 | $1-10 \mathrm{~kg} / \mathrm{cm} 2$ (select from Table III) |
| W | Weather proof (select from Table IV) |
| 103 | 1 SPDT 15A 230VAC general purpose snap acting switch. (select from Table V) |
| WGE | $1 / 2^{\prime \prime}$ NPT Brass nickel plated DCCG. (select from Table VI) |
| SX | SS316L Diaphragm with SS316 wetted parts \& Teflon seal. (select from Table VII) |
| 86S | 1/2" NPT(M) SS316 process connections. (select from Table VIII) |
| IK | Calibration for increasing pressure in $\mathrm{kg} / \mathrm{cm} 2$ (select from Table IX) |
| P | 2" Pipe mounting Bracket. (select from Table X) |

NOTE: Specifications are subject to change without prior notice due to continuous product development.

## Model Selection Guide

Please select one code from each of the following tables to complete the model selection

## Table I : Model

| DESCRIPTION | CODE |
| :--- | :---: |
| Blind pressure switch with fixed switching <br> differential | GF |
| Blind pressure switch with adjustable <br> switching differential | GA |
| Blind differential pressure switch with <br> fixed switching differential | DF |
| Blind differential pressure switch with <br> adjustable switching differential | DA |

## Table II : Series

| DESCRIPTION | CODE |
| :--- | :---: |
| Pressure switch Metal diaphragm | SS |
| Differential pressure switch Metal diaphragm | DS |
| Pressure switch Rubber diaphragm | SR |
| Differential pressure switch Rubber diaphragm | DR |

Die-cast Aluminium,
Weatherproof to IP-66 (IS: 13947)


Blind Pressure Switch (Weatherproof)

Die-cast Aluminium, Weatherproof to IP-66 (IS: 13947)


Blind Differential Pressure Switch (Weatherproof)

## Blind Pressure \&

Differential Pressure Switches

## Table III : Ranges

| RANGE | Availability | COD | Dimensional Details of Sensor System |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | $\begin{aligned} & \text { BPS } \\ & L \times D \end{aligned}$ | $\begin{aligned} & \text { BDPS } \\ & \mathrm{L} \times \mathrm{D} \end{aligned}$ |
| -0.9 to $0 \mathrm{~kg} / \mathrm{cm} 2$ <br> -0.9 to $1.5 \mathrm{~kg} / \mathrm{cm} 2$ <br> -0.5 to $0.5 \mathrm{~kg} / \mathrm{cm} 2$ <br> -200 to +200 mm WC <br> -400 to +400 mmWC <br> - 800 to 0 mmWC | In SS series In SS series In SS series In all series In all series In all series | VP9 C15 CP5 C02 C04 C08 | $\begin{aligned} & 60 \times 60 \\ & 60 \times 60 \\ & 60 \times 60 \\ & 105 \times 50 \\ & 105 \times 50 \\ & 105 \times 50 \end{aligned}$ | $\begin{aligned} & 90 \times 60 \\ & 90 \times 60 \\ & 90 \times 60 \\ & 110 \times 65 \\ & 110 \times 65 \\ & 110 \times 65 \end{aligned}$ |
| 20 to 200 mmWC 40 to 400 mmWC 50 to 500 mmWC 100 to 1000 mmWC 600 to 6000 mmWC 0.05 to $0.16 \mathrm{~kg} / \mathrm{cm} 2$ 0.08 to $0.4 \mathrm{~kg} / \mathrm{cm} 2$ | In all series In all series In all series In all series In all series In all series In all series | W02 <br> W04 <br> W05 <br> W10 <br> W60 <br> P16 <br> OP4 | $\begin{aligned} & 105 \times 40 \\ & 105 \times 40 \\ & 105 \times 40 \\ & 90 \times 40 \\ & 65 \times 40 \\ & 90 \times 40 \\ & 65 \times 40 \end{aligned}$ | $\begin{aligned} & 110 \times 55 \\ & 110 \times 55 \\ & 110 \times 55 \\ & 110 \times 55 \\ & 110 \times 55 \\ & 110 \times 55 \\ & 110 \times 55 \end{aligned}$ |
| 0.2 to $1 \mathrm{~kg} / \mathrm{cm} 2$ 0.2 to $2 \mathrm{~kg} / \mathrm{cm} 2$ 0.4 to $4 \mathrm{~kg} / \mathrm{cm} 2$ 0.6 to $6 \mathrm{~kg} / \mathrm{cm} 2$ 1.0 to $10 \mathrm{~kg} / \mathrm{cm} 2$ | In all series In all series In all series In all series In SS series | $\begin{aligned} & 001 \\ & 002 \\ & 004 \\ & 006 \\ & 010 \end{aligned}$ | $\begin{aligned} & 60 \times 40 \\ & 60 \times 40 \\ & 60 \times 40 \\ & 60 \times 40 \\ & 60 \times 40 \end{aligned}$ | $\begin{aligned} & 80 \times 55 \\ & 80 \times 55 \\ & 80 \times 55 \\ & 80 \times 55 \\ & 80 \times 55 \end{aligned}$ |
| 1.5 to $15 \mathrm{~kg} / \mathrm{cm} 2$ 2.0 to $20 \mathrm{~kg} / \mathrm{cm} 2$ 2.0 to $25 \mathrm{~kg} / \mathrm{cm} 2$ 4.0 to $40 \mathrm{~kg} / \mathrm{cm} 2$ 6.0 to $60 \mathrm{~kg} / \mathrm{cm} 2$ 10 to $100 \mathrm{~kg} / \mathrm{cm} 2$ 10 to $160 \mathrm{~kg} / \mathrm{cm} 2$ 20 to $200 \mathrm{~kg} / \mathrm{cm} 2$ 25 to $250 \mathrm{~kg} / \mathrm{cm} 2$ 35 to $350 \mathrm{~kg} / \mathrm{cm} 2$ | In SS series In SS series In SS series In SS series In SS series In SS series In SS series In SS series In SS series In SS series | 015 020 025 040 060 100 160 200 250 350 | $\begin{aligned} & 60 \times 40 \\ & 45 \times 40 \\ & 45 \times 40 \\ & 45 \times 40 \\ & 35 \times 40 \\ & 35 \times 40 \\ & 35 \times 40 \\ & 35 \times 40 \\ & 35 \times 40 \\ & 35 \times 40 \end{aligned}$ | - <br> - <br> - <br> - <br>  <br>  <br>  |

NOTE : For other ranges please contact to factory

## Table IV : Type of Enclosure

| DESCRIPTION | CODE |
| :--- | :---: | :---: |
| Weather proof with die-cast Aluminium with epoxy powder coated conforming to IP-67 protection <br> in accordance with IS:13947 Part I, 1993 | W |
| Flame proof \& weather proof with die cast Aluminium with epoxy powder coating conforming | F |
| to IP-66 protection - suitable to gas group I, IIA, IIB (NEC CI. 1, Div 1, Gr C \& D), as per |  |
| IS $2148-2004$ (IEC-60079:2001) \& W/p to IP 66 as per IS 12063-1987 (equivalent to NEC CL.1, |  |
| Gr.C \& D). |  |
| Flame proof \& weather proof with die cast Aluminium with epoxy powder coating conforming | C |
| to IP-66 protection - suitable to gas group IIC (NEC CI. 1, Div 1, Gr B, C \& D), as per |  |
| IS 2148 -2004 (IEC-60079:2001) \& W/p to IP 66 as per IS 12063-1987 (equivalent to NEC CL.1, |  |
| Gr.C \& D). |  |

## Blind Pressure \& Differential Pressure Switches

## Table V : Type of Micro Switch

| DESCRIPTION | CODE | AVAILABILITY IN MODELS | A.C.RATING | D.C.RATING |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Volt | Curre Resistive | Inductive |
| 1-SPDT general purpose | 100 | GF/GD | 5A-250VAC | 220 | 0.25A | 0.03A |
|  |  |  |  | 110 | 0.50A | 0.07A |
|  | 200 | GF/GD | 5A-250VAC | 24 | 5.0A | 3.00A |
| 2-SPDT general purpose |  |  |  | 220 | 0.25A | 0.03A |
|  |  |  |  | 110 | 0.50A | 0.07A |
| 1-SPDT-low switching differential | 101 |  | 15A-250 VAC | 24 | 5.0A | 3.00A |
|  |  | GF/GD/GA/DA |  | 220 | 0.2 A | 0.03A |
|  |  |  |  | 110 | 0.4 A | 0.03A |
|  | 201 |  |  | 24 | 2.0A | 1.00A |
| 2-SPDT-low switching differential |  | GF/GD/GA/DA | 15A-250VAC | 220 | 0.2A | 0.03A |
|  |  |  |  | 110 | 0.4 A | 0.03A |
|  | 102 |  |  | 24 | 2.0A | 1.00A |
| 1-SPDT-General Purpose |  | GF/GD/GA/DA | 5A-250VAC | 220 | 0.25A | 0.1 A |
|  |  |  |  | 110 | 0.5A | 0.2 A |
| 2-SPDT-General Purpose | 202 | GF/GD/GA/DA |  | 24 | 8A | 7A |
|  |  |  | 5A-250VAC | 220 | 0.25A | 0.1 A |
|  |  |  |  | 110 | 0.5A | 0.2 A |
| SPDT-General Purpose | 103 | GF/GD/GA/DA |  | 24 | 8A | 7A |
|  |  |  | 15A-250VAC | 220 | 0.25A | 0.1 A |
|  |  |  |  | 110 | 0.5A | 0.2 A |
|  | 203 |  |  | 24 | 8A | 7A |
| 2-SPDT-General Purpose |  | GF/GD/GA/DA | 15A-250VAC | 220 | 0.25A | 0.1 A |
|  |  |  |  | 110 | 0.5A | 0.2 A |
|  |  |  |  | 24 | 8A | 7A |
| 1-SPDT- Very low switching differential | 104 | GF/GD | 10A-250 VAC | 220 | 0.2A | 0.03A |
|  |  |  |  | 110 | 0.4A | 0.03A |
|  | 204 | GF/GD |  | 24 | 2.0A | 1.00A |
| 2-SPDT- Very low switching differential |  |  | 10A-250 VAC | 220 | 0.2A | 0.03A |
|  |  |  |  | 110 | 0.4A | 0.03A |
|  |  |  |  | 24 | 2.0A | 1.00A |
| SPDT-Gold Contact | 105 | GF/GD/GA/DA | 1A-250VAC | N/A |  |  |
| 2-SPDT-Gold Contact | 205 | GF/GD/GA/DA | 1A-250VAC | N/A |  |  |
| SPDT-General Purpose | 106 | GF/GD/GA/DA | 10A-250VAC | 30 | 6 A | 6A |
| 2-SPDT-General Purpose | 206 | GF/GD/GA/DA | 10A-250VAC | 30 | 6A | 6A |
| 1 -DPDT. | 107 | GF/GD/GA/DA | 10A-250 VAC | 250 | 0.2A | 0.01 A |
|  |  |  |  | 125 | 0.3A | 0.02A |
|  |  |  |  | 24 | 6.0A | 1.00A |
| 1 -SPDT environmentally sealed | 108 | GF/GD | 5A-250VAC |  | Consult Factory |  |
| 2-SPDT environmentally sealed | 208 | GF/GD | 5A-250VAC |  | Consult Factory |  |
| Any special requirement | XXX | N/A | N/A |  | N/A |  |

NOTE : For 2 nos SPDT version +/-2\% FSR variation can be observed between two micro switch change overs.

## Blind Pressure \& Differential Pressure Switches

## Table VI : Type of Electrical Entry

Please specify entry/gland as per the code given below.
SCCG : Single compression cable gland DCCG: Double compression cable gland.

| DESCRIPTION | W/P | $\begin{gathered} \text { CODE } \\ \text { FLP(IIA/IIB) } \end{gathered}$ | FLP(IIC) |
| :---: | :---: | :---: | :---: |
| SCCG WSS | - | - | - |
| 3/8"BSPF | W1S | F11 | C11 |
| 3/4" ETF W11 | F1S | C1S |  |
| 1/2" BSPF | W12 | F12 | C12 |
| 1/2" NPTF | W13 | F13 | C13 |
| $3 / 4^{\prime \prime}$ BSPF | W14 | F14 | C14 |
| 3/4" NTPF | W15 | F15 | C15 |
| 3/4"ET DCCG Brass | WGA | FGA | CGA |
| 3/4"ET DCCG SS | WGB | FGB | CGB |
| 1/2"BSP DCCG Brass | WGC | FGC | CGC |
| ½"BSP DCCG SS | WGD | FGD | CGD |
| 1/2"NPT DCCG Brass | WGE | FGE | CGE |
| 1/2"NPT DCCG SS | WGF | FGF | CGF |
| 3/4"NPT DCCG Brass | WGG | FGG | CGG |
| $3 / 4$ "NPT DCCG SS | WGH | FGH | CGH |
| 3/4"BSP DCCG Brass | WGI | FGI | CGI |
| 3/4"BSP DCCG SS | WGJ | FGJ | CGJ |
| 4 Pin Connector* | 4PC | - | - |
| 7 Pin connector* | 7PC | - | - |

a) On request SCCG-shall be provided for weather proof housing : use CODE as "WSS"
b) For "double entry" please insert number " 2 " in middle position of the code. (e.g- CODE X2X)
c) For "double entry" but one entry plugged insert letter "P" in middle position (e.g-CODE XPX).
d) For flameproof enclosure entry is directly provided on the housing.
e) Specify "99X" for any special requirement.
f) *For 4 \& 7 pin connector option please replace $P$ by $R$ for 47 Kohms resistor (Between two contacts).
g) *For 4 \& 7 pin connector option replace $C$ by $G$ for gold contacts.

## Table VII : Sensor System (Diaphragm \& Wetted Parts)

| DESCRIPTION | CODE |
| :--- | :---: |
| SS316L diaphragm with SS304 wetted parts \& teflon seal | SS |
| SS316L diaphragm with SS316 wetted parts \& teflon seal | SX |
| Neoprene diaphragm and Aluminium wetted parts with nitrile seal | NA |
| Silicone diaphragm and Aluminium wetted parts with teflon seal | SA |
| EPDM diaphragm and Aluminium wetted parts with teflon seal | EA |
| Viton diaphragm and Aluminium wetted parts with teflon seal | VA |
| Monel diaphragm with Monel wetted parts\& teflon seal. | MM |
| Hastelloy diaphragm with Hastelloy wetted parts \& teflon seal. | HH |
| Any other special construction (Please specify complete details separately) | XX |

## NOTE :

1. Range code VP9, C15 \& CP5 wetted parts other than SS304, SS316, SS316L are possible with Chemical seal.
2. Range code $\mathrm{CO} 2, \mathrm{CO} 4$, CO8, are possible with SS304, SS316, SS316L, Alu only.
3. Wetted Parts can be proved confirming to NACE MR-01-75 as optional.

## Table VIII : Type of Process Connection Required

XOA-AIUMINUM X4S-SS304 X6S-SS316

| SIZE | BSP(F) | BSP(M) | NPT(F) | NPT(M) |
| :---: | :---: | :---: | :---: | :---: |
| 1/4" | 10A 14S 16S | 20A 24S 26S | 30A 34S 36S | 40A 44S 46S |
| 1/2" | 50A 54S 56S | 60A 64S 66S | 70A 74S 76S | 80A 84S 86S |

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## Blind Pressure \& Differential Pressure Switches

| Table IX : Calibration / Units |  |
| :--- | :---: |
| DESCRIPTION | CODE |
| Calibration in increasing pressure in $\mathrm{kg} / \mathrm{cm} 2$ | IK |
| Calibration in decreasing pressure in $\mathrm{kg} / \mathrm{cm} 2$ | DK |
| Calibration in increasing pressure in bar | IB |
| Calibration in decreasing pressure in bar | DB |

For any other pressure units please specify IX - for increasing and DX - for decreasing

Table X : Accessories

| TYPE | CODE |
| :--- | :---: |
| Snubber | S |
| Syphon | Y |
| Manifold | M |
| Chemical seal | C |
| SS Tag plate | T |
| Surface Mounting bracket | B |
| 2" Pipe mounting bracket | P |
| Any other | X |
| No accessory | O |



## Blind Pressure \&

 Differential Pressure SwitchesSwitching Differential Chart :
Direct Pressure Switch, Fixed Differential

| RANGE | AVAILABILITY IN SERIES | Micro Switch CODE |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 100 | 101 | 102 | 103 | 104 | 105 | 106 |
| -0.9 to $0 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 0.20 | 0.10 | 0.40 | 0.40 | 0.06 | 0.40 | 0.40 |
| -0.9 to $1.5 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 0.20 | 0.10 | 0.40 | 0.40 | 0.06 | 0.40 | 0.40 |
| -0.5 to $0.5 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 0.20 | 0.10 | 0.40 | 0.40 | 0.06 | 0.40 | 0.40 |
| -200 to +200 mmWC | SS, SR | 90 | 100 | - | - | 100 | - | - |
| -400 to +400 mmWC | SS, SR | 150 | 100 | - | - | 100 | - | - |
| -800 to 0 mmWC | SS, SR | 200 | 150 | - | - | 100 | - | - |
| 20 to 200 mmWC | SS, SR | 100 | 60 | - | - | 50 | - | - |
| 40 to 400 mmWC | SS, SR | 100 | 100 | - | - | 50 | - | - |
| 50 to 500 mmWC | SS, SR | 100 | 100 | - | - | 50 | - | - |
| 100 to 1000 mmWC | SS, SR | 120 | 100 | - | - | 80 | - | - |
| 0.05 to $0.16 \mathrm{~kg} / \mathrm{cm} 2$ | SS, SR | 0.015 | 0.015 | 0.06 | 0.06 | 0.012 | 0.06 | 0.06 |
| 0.08 to $0.4 \mathrm{~kg} / \mathrm{cm} 2$ | SS, SR | 0.045 | 0.025 | 0.06 | 0.06 | 0.010 | 0.06 | 0.06 |
| 60 to 600 mBar | SS, SR | 50 | 30 | 70 | 70 | 15 | 70 | 70 |
| 0.2 to $1 \mathrm{~kg} / \mathrm{cm} 2$ | SS, SR | 0.15 | 0.080 | 0.30 | 0.30 | 0.05 | 0.30 | 0.30 |
| $0.2 \text { to } 2 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 0.20 | 0.10 | 0.40 | 0.40 | 0.05 | 0.40 | 0.40 |
| $0.4 \text { to } 4 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 0.40 | 0.30 | 0.50 | 0.50 | 0.10 | 0.50 | 0.50 |
| 0.6 to $6 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 0.50 | 0.40 | 0.60 | 0.60 | 0.20 | 0.60 | 0.60 |
| 1.0 to $10 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 0.70 | 0.60 | 0.80 | 0.80 | 0.40 | 0.80 | 0.80 |
| 1.5 to $15 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 1.00 | 0.80 | 2.00 | 2.00 | 0.60 | 2.00 | 2.00 |
| 2.0 to $20 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 2.00 | 1.20 | 3.00 | 3.00 | 1.00 | 3.00 | 3.00 |
| 2.0 to $25 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 3.00 | 1.50 | 4.00 | 4.00 | 1.50 | 4.00 | 4.00 |
| 4.0 to $40 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 3.00 | 1.50 | 4.00 | 4.00 | 1.50 | 4.00 | 4.00 |
| 6.0 to $60 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 5.00 | 3.00 | 7.00 | 7.00 | 2.00 | 7.00 | 7.00 |
| 10 to $100 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 7.00 | 4.00 | 8.00 | 8.00 | 3.00 | 8.00 | 8.00 |
| 10 to $160 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 8.00 | 5.00 | 9.00 | 9.00 | 4.00 | 9.00 | 9.00 |
| 20 to $200 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 9.00 | 6.00 | 11.00 | 11.00 | 5.00 | 11.00 | 11.00 |
| 25 to $250 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 10.0 | 7.00 | 12.00 | 12.00 | 6.00 | 12.00 | 12.00 |
| 35 to $350 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 15.0 | 12.00 | 20.00 | 20.00 | - | - | - |

## NOTE

1. Switching differential for 2SPDT \& flameproof is 1.5 times that of 1SPDT
2. Switching differentials are nominal maximum values at mid-point and change along the set points

## Blind Pressure \& <br> Differential Pressure Switches

Switching Differential Chart :
Direct Pressure Switch, Adjustable Differential

| RANGE | AVAILABILITY IN SERIES | Micro Switch CODE |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 101 | 102 | 103 | 106 |
| -0.9 to $0 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 0.1-0.4 | 0.4-0.8 | 0.4-0.8 | 0.4-0.8 |
| -0.9 to $1.5 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 0.1-0.4 | 0.4-0.8 | 0.4-0.8 | 0.4-0.8 |
| -0.5 to $0.5 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 0.1-0.4 | 0.4-0.8 | 0.4-0.8 | 0.4-0.8 |
| -200 to +200 mmWC | SS, SR | 100-200 | - | - | - |
| -400 to +400 mmWC | SS, SR | 100-300 | - | - | - |
| -800 to 0 mmWC | SS, SR | 200-500 | - | - | - |
| 20 to 200 mmWC | SS, SR | 60-100 | - | - | - |
| 40 to 400 mmWC | SS, SR | 100-300 | - | - | - |
| 50 to 500 mmWC | SS, SR | 100-300 | - | - | - |
| 100 to 1000 mmWC | SS, SR | 100-500 | - | - | - |
| 0.05 to $0.16 \mathrm{~kg} / \mathrm{cm} 2$ | SS, SR | 0.02-0.06 | - | - | - |
| 0.08 to $0.4 \mathrm{~kg} / \mathrm{cm} 2$ | SS, SR | 0.05-0.06 | 0.08-0.2 | 0.08-0.2 | 0.08-0.2 |
| 60 to 600 mBar | SS, SR | 30-60 | 90-300 | 90-300 | 90-300 |
| 0.2 to $1 \mathrm{~kg} / \mathrm{cm} 2$ | SS, SR | 0.08-0.30 | 0.3-0.6 | 0.3-0.6 | 0.3-0.6 |
| 0.2 to $2 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 0.1-0.3 | 0.4-1 | 0.4-1 | 0.4-1 |
| 0.4 to $4 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 0.3-1 | 0.5-2 | 0.5-2 | 0.5-2 |
| 0.6 to $6 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 0.4-2 | 0.6-3 | 0.6-3 | 0.6-3 |
| 1.0 to $10 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 0.6-2 | 1-5 | 1-5 | 1-5 |
| 1.5 to $15 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 0.8-3 | 2-8 | 2-8 | 2-8 |
| 2.0 to $20 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 1.2-5 | 3-12 | 3-12 | 3-12 |
| 2.0 to $25 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 1.5-6 | 4-12 | 4-12 | 4-12 |
| 4.0 to $40 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 1.5-6 | 5-25 | 5-25 | 5-25 |
| 6.0 to $60 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 3-6 | 7-30 | 7-30 | 7-30 |
| 10 to $100 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 4-8 | 8-50 | 8-50 | 8-50 |
| 10 to $160 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 5-8 | 10-80 | 10-80 | 10-80 |
| 20 to $200 \mathrm{~kg} / \mathrm{cm} 2$ | SS | $6-10$ | 12-100 | 12-100 | 12-100 |
| 25 to $250 \mathrm{~kg} / \mathrm{cm} 2$ | SS | 7-10 | 50-150 | 50-150 | 50-150 |

## Blind Pressure \&

## Switching Differential Chart : <br> Differential Pressure Switch, Fixed Differential

| RANGE | AVAILABILITY |  | Micro Switch CODE |  |  |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | IN SERIES | 100 | 101 | 102 | 103 | 104 | 105 | 106 |  |
| -0.9 to $0 \mathrm{~kg} / \mathrm{cm} 2$ | DS | 0.20 | 0.10 | 0.40 | 0.40 | 0.06 | 0.40 | 0.40 |  |
| -0.9 to $1.5 \mathrm{~kg} / \mathrm{cm} 2$ | DS | 0.20 | 0.10 | 0.40 | 0.40 | 0.06 | 0.40 | 0.40 |  |
| -0.5 to $0.5 \mathrm{~kg} / \mathrm{cm} 2$ | DS | 0.20 | 0.10 | 0.40 | 0.40 | 0.06 | 0.40 | 0.40 |  |
| -200 to +200 mmWC | DS, DR | 90 | 100 | - | - | 100 | - | - |  |
| -400 to +400 mmWC | DS, DR | 150 | 100 | - | - | 100 | - | - |  |
| -800 to 0 mmWC | DS, DR | 200 | 150 | - | - | 100 | - | - |  |
| 20 to 200 mmWC | DS, DR | 100 | 60 | - | - | 50 | - | - |  |
| 40 to 400 mmWC | DS, DR | 100 | 100 | - | - | 50 | - | - |  |
| 50 to 500 mmWC | DS, DR | 100 | 100 | - | - | 50 | - | - |  |
| 100 to 1000 mmWC | DS, DR | 120 | 100 | - | - | 80 | - | - |  |
| 0.05 to $0.16 \mathrm{~kg} / \mathrm{cm} 2$ | DS, DR | 0.015 | 0.015 | 0.06 | 0.06 | 0.012 | 0.06 | 0.06 |  |
| 0.08 to $0.4 \mathrm{~kg} / \mathrm{cm} 2$ | DS, DR | 0.045 | 0.025 | 0.06 | 0.06 | 0.010 | 0.06 | 0.06 |  |
| 60 to 600 mBar | DS, DR | 50 | 30 | 70 | 70 | 15 | 70 | 70 |  |
| 0.2 to 1 | $\mathrm{~kg} / \mathrm{cm} 2$ | DS, DR | 0.15 | 0.080 | 0.30 | 0.30 | 0.05 | 0.30 | 0.30 |
| 0.2 to $2 \mathrm{~kg} / \mathrm{cm} 2$ | DS | 0.20 | 0.10 | 0.40 | 0.40 | 0.05 | 0.40 | 0.40 |  |
| 0.4 to 4 | $\mathrm{~kg} / \mathrm{cm} 2$ | DS | 0.40 | 0.30 | 0.50 | 0.50 | 0.10 | 0.50 | 0.50 |
| 0.6 to $6 ~ \mathrm{~kg} / \mathrm{cm} 2$ | DS | 0.50 | 0.40 | 0.60 | 0.60 | 0.20 | 0.60 | 0.60 |  |
| 1.0 to $10 \mathrm{~kg} / \mathrm{cm} 2$ | DS | 0.70 | 0.60 | 0.80 | 0.80 | 0.40 | 0.80 | 0.80 |  |

## Switching Differential Chart :

Differential Pressure Switch, Adjustable Differential

| RANGE | AVAILABILITY | Micro Switch CODE |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: |
| IN SERIES | 101 | 102 | 103 | 106 |  |
| -0.9 to $0 \mathrm{~kg} / \mathrm{cm} 2$ | DS | $0.1-0.4$ | $0.4-0.8$ | $0.4-0.8$ | $0.4-0.8$ |
| -0.9 to $1.5 \mathrm{~kg} / \mathrm{cm} 2$ | DS | $0.1-0.4$ | $0.4-0.8$ | $0.4-0.8$ | $0.4-0.8$ |
| -0.5 to $0.5 \mathrm{~kg} / \mathrm{cm} 2$ | DS | $0.1-0.4$ | $0.4-0.8$ | $0.4-0.8$ | $0.4-0.8$ |
| -200 to +200 mmWC | DS, DR | $100-200$ | - | - | - |
| -400 to +400 mmWC | DS, DR | $100-300$ | - | - | - |
| -800 to 0 mmWC | DS, DR | $200-500$ | - | - | - |
| 20 to 200 mmWC | DS, DR | $60-100$ | - | - | - |
| 40 to 400 mmWC | DS, DR | $100-300$ | - | - | - |
| 50 to 500 mmWC | DS, DR | $100-300$ | - | - | - |
| 100 to 1000 mmWC | DS, DR | $100-500$ | - | - | - |
| 0.05 to $0.16 \mathrm{~kg} / \mathrm{cm} 2$ | DS, DR | $0.02-0.06$ | - | - | - |
| 0.08 to $0.4 \mathrm{~kg} / \mathrm{cm} 2$ | DS, DR | $0.05-0.06$ | $0.08-0.2$ | $0.08-0.2$ | $0.08-0.2$ |
| 60 to 600 mBar | DS, DR | $30-60$ | $90-300$ | $90-300$ | $90-300$ |
| 0.2 to $1 \mathrm{~kg} / \mathrm{cm} 2$ | DS, DR | $0.08-0.30$ | $0.3-0.6$ | $0.3-0.6$ | $0.3-0.6$ |
| 0.2 to $2 \mathrm{~kg} / \mathrm{cm} 2$ | DS | $0.1-0.3$ | $0.4-1$ | $0.4-1$ | $0.4-1$ |
| 0.4 to $4 \mathrm{~kg} / \mathrm{cm} 2$ | DS | $0.3-1$ | $0.5-2$ | $0.5-2$ | $0.5-2$ |
| 0.6 to $6 ~ \mathrm{~kg} / \mathrm{cm} 2$ | DS | $0.4-2$ | $0.6-3$ | $0.6-3$ | $0.6-3$ |
| 1.0 to $10 \mathrm{~kg} / \mathrm{cm} 2$ | DS | $0.6-2$ | $1-5$ | $1-5$ | $1-5$ |

## Differential Pressure Switches

## Glossary of Terms

## Adjustable Range

The span of pressure between upper and lower limits within which the pressure switch can be adjusted to actuate/deactuate. It is expressed for increasing pressure.

## Dead Band

The difference in pressure between the increasing Set Point and the decreasing Set Point. It is expressed as typical, which is an average with the increasing Set Point at mid-range for a pressure switch with the standard K switching element. It is normally fixed (non-adjustable).

## DPDT Switching Element

DPDT is two synchronized SPDT switching elements which actuate together at increasing Set Point and deactuate together at decreasing Set Point. Discrete SPDT switching elements allow two independent circuits to be switched; i.e., one $A C$ and one $D C$.

## Fire-Safe

The ability of a welded seal pressure sensor to contain the process at elevated temperatures up to $1200^{\circ} \mathrm{F}$ at the rated overrange pressure, unsupported by the body of the pressure switch.

## Pressure Switch

A bi-stable electromechanical device that actuates/deactuates one or more electrical switching element(s) at a predetermined discrete pressure/vacuum (Set Point) upon rising or falling pressure/vacuum.

## Proof Pressure

The maximum input pressure that can be continuously applied to the pressure switch without causing leakage or catastrophic material failure.
Permanent change of Set Points may occur, or the device may be rendered inoperative.

## Repeatability

The ability of a pressure switch to successively operate at a Set Point that is approached from a starting point in the same direction and returns to the starting point over three consecutive cycles to establish a pressure profile. Repeatability on SOR switches will be smaller than $1 \%$ of full scale per ISA/ANSI S51.1.

## Set Point

That discrete pressure at which the pressure switch is adjusted to actuate/deactuate on rising or falling pressure. It must fall within the adjustable range and be called out as increasing or decreasing pressure.

## SPDT Switching Element

Single-Pole, Double Throw (SPDT) has three connections: C - Common, NO - Normally Open and NC - Normally Closed, which allows the switching element to be electrically connected to the circuit in either NO or NC state.

## Overrange

The maximum input pressure that can be continuously applied to the pressure switch without causing permanent change of Set Point, leakage or material failure.

The synchronization linkage is factory set, and is not field adjustable. Synchronization is verified by connecting test lamps to the switching elements and observing them go "On" simultaneously at actuation and "Off" simultaneously at deactuation.


[^0]:    Special Mention 99X for selection other than the above
    $1 / 4^{\prime \prime}$ BSP (F) is standard. Any other connections will be provided with suitable adaptors.

